

APICAL

INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO. 03920

SHEET 1 OF 1

DWG NO. 647.2100

REV: N/C

PREPARED BY: J. BECKER

DATE: 06/07/13

EFFECT ON DWG
☒ INC. ☐ UNINC.

DWG TITLE: MOUNTING RAIL

APPROVED BY: ENGR *[Signature]*

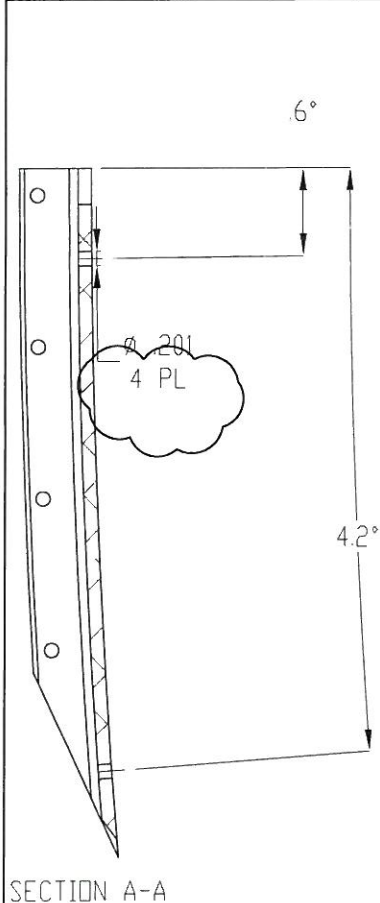
MFG *[Signature]*

QC *[Signature]*

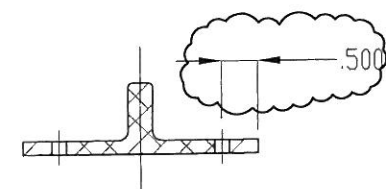
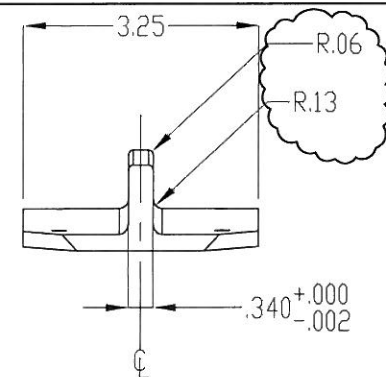
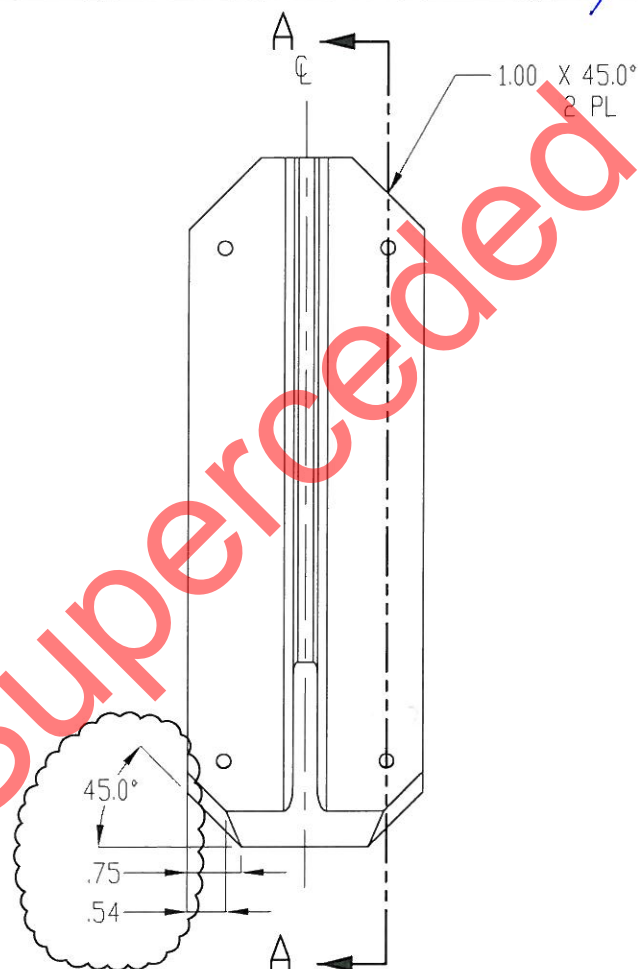
EFF: NEXT ORDER

TRANSACTION CODES (TC):
 A-ADD C-CREATE
 R-REVISE D-DELETE

REASON: CREATED 647.2112. INCORPORATED ECN 02695 & 02961.



SHEET 1, ZONE A3:



SHEET 1, ZONE C8:

C	647.2112		UPPER U CHANNEL	1	2
F/N TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:			CHANGE CATEGORY		
<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRU <input type="checkbox"/> ICA <input checked="" type="checkbox"/> BOM			DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR2		N/C
N/C	INITIAL RELEASE	08/05/09	P. BRAVO
A	INCORPORATED ECN 02695, 02961, 03920	06/07/13	P. BRAVO

NOTES:

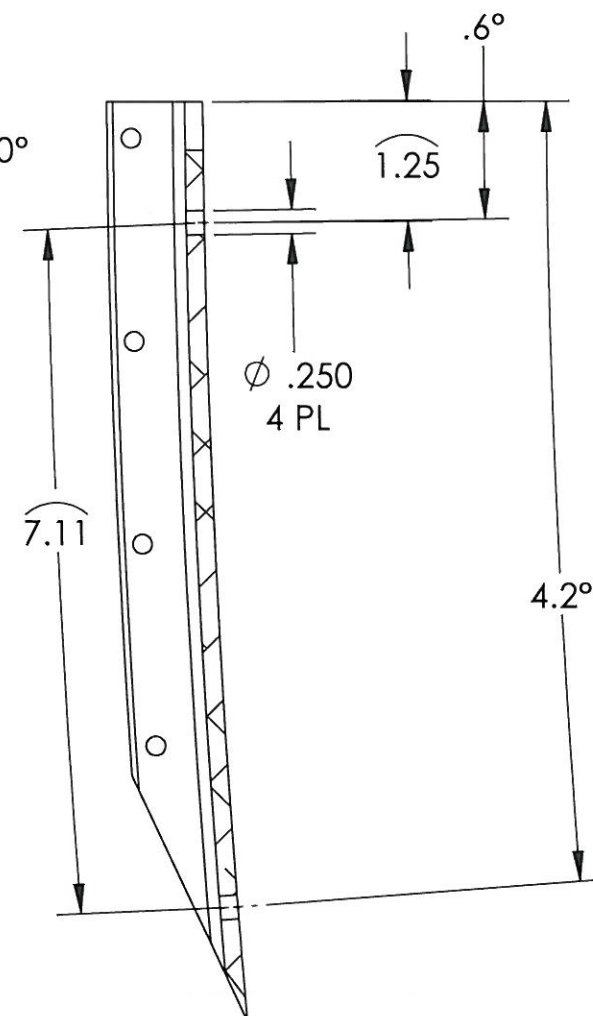
- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX
- 3 DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120

A

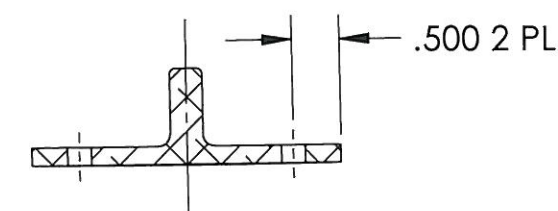
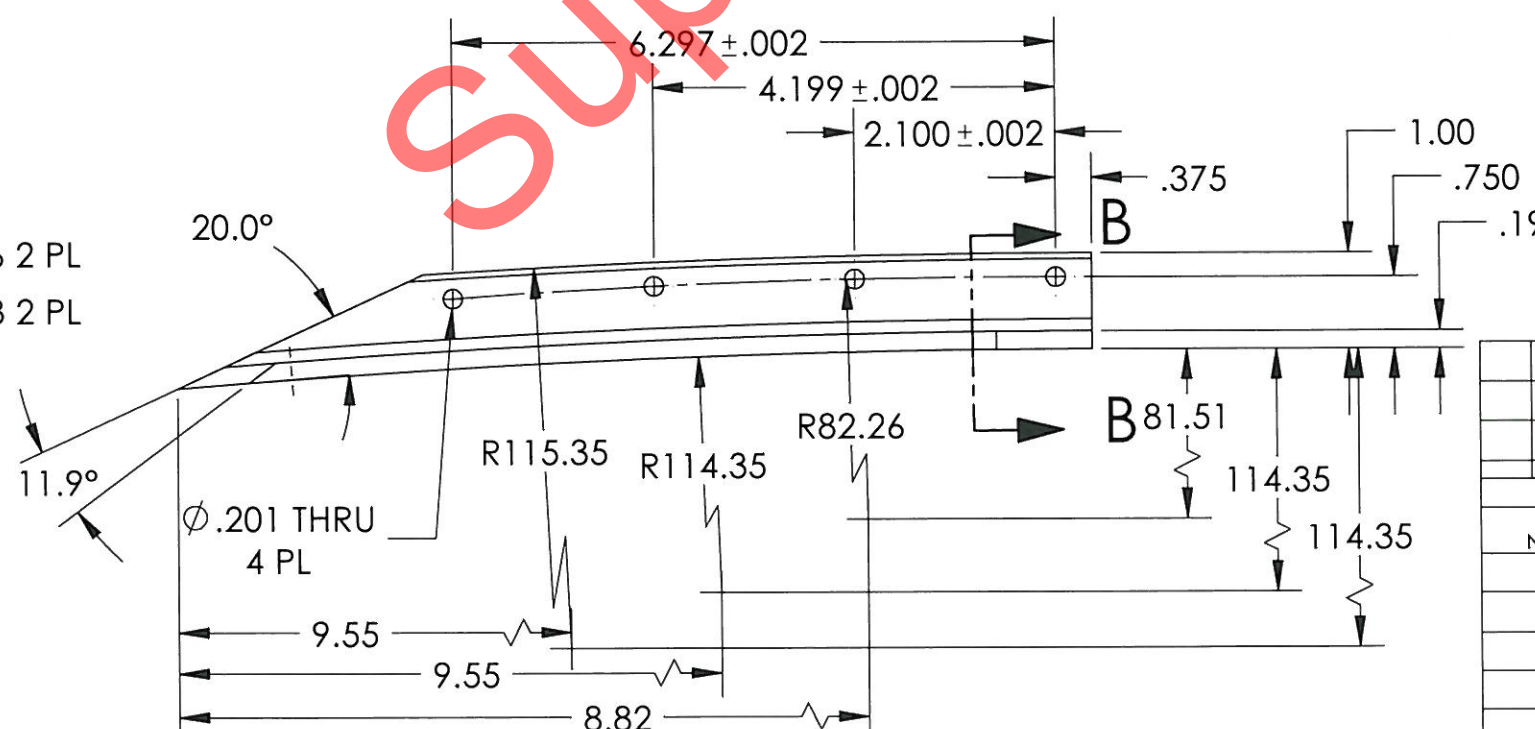
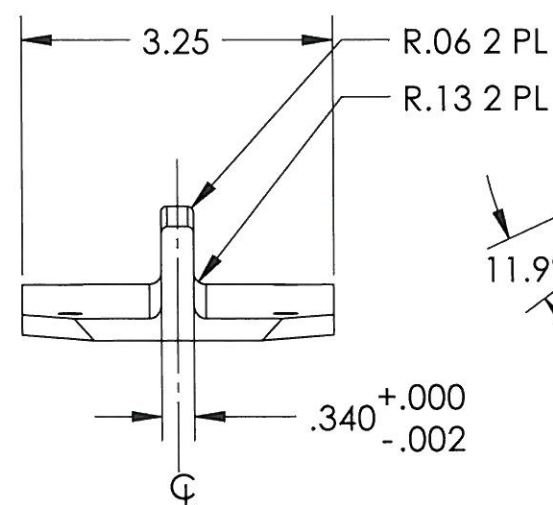
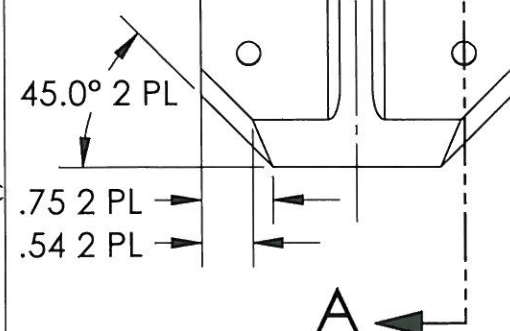
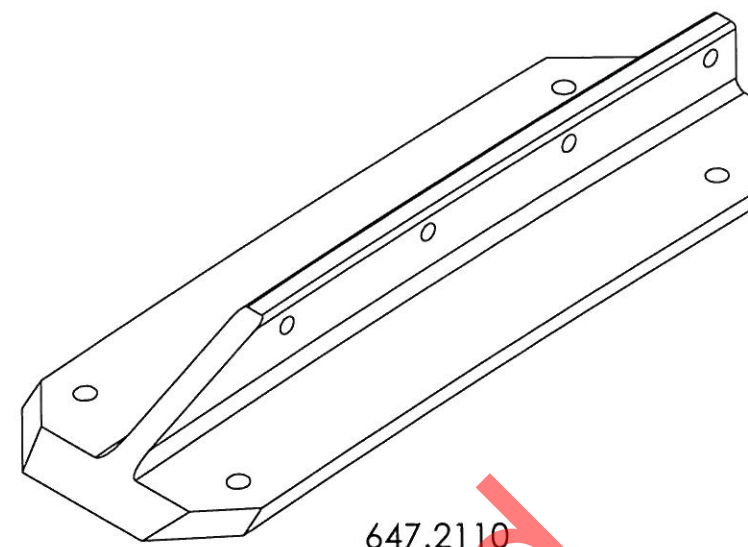
B

C







D



SECTION A-A

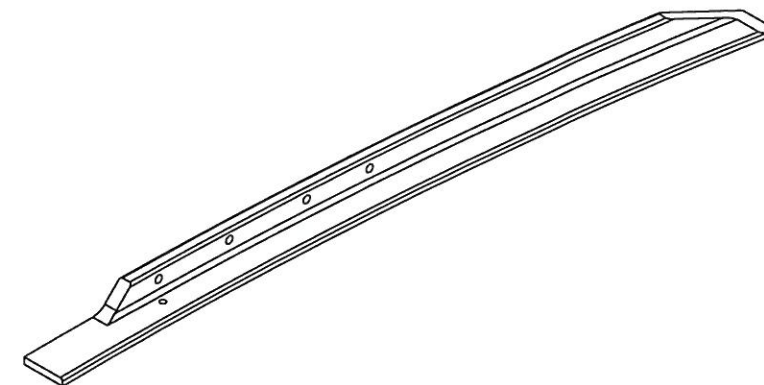
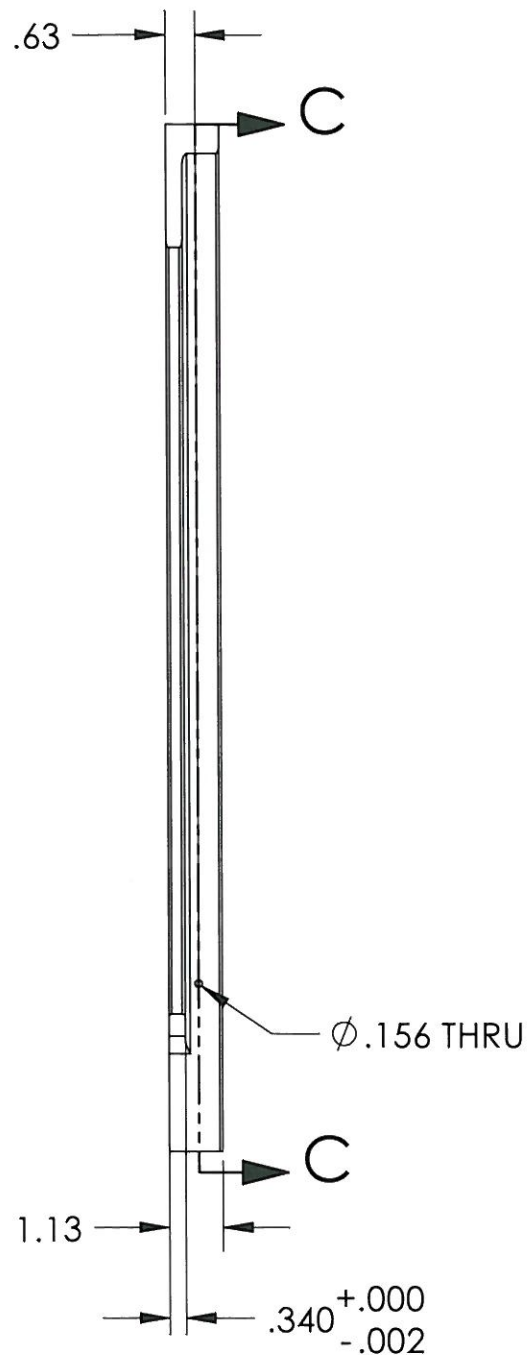
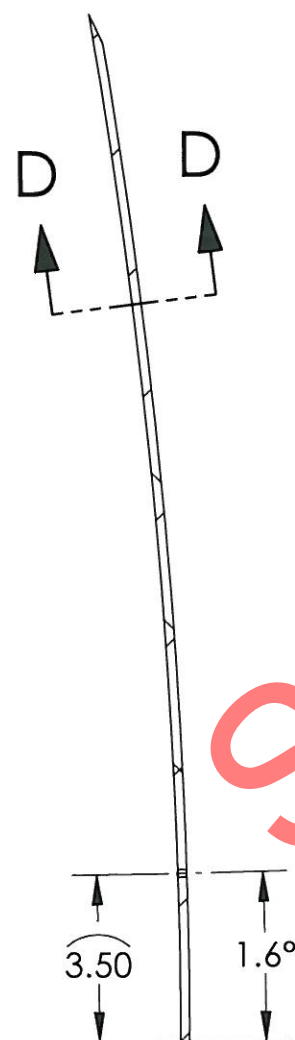
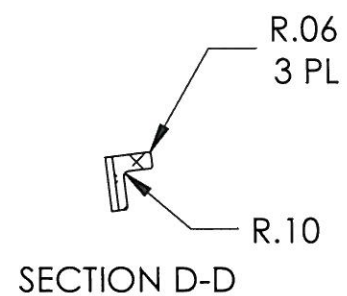


SECTION B-B

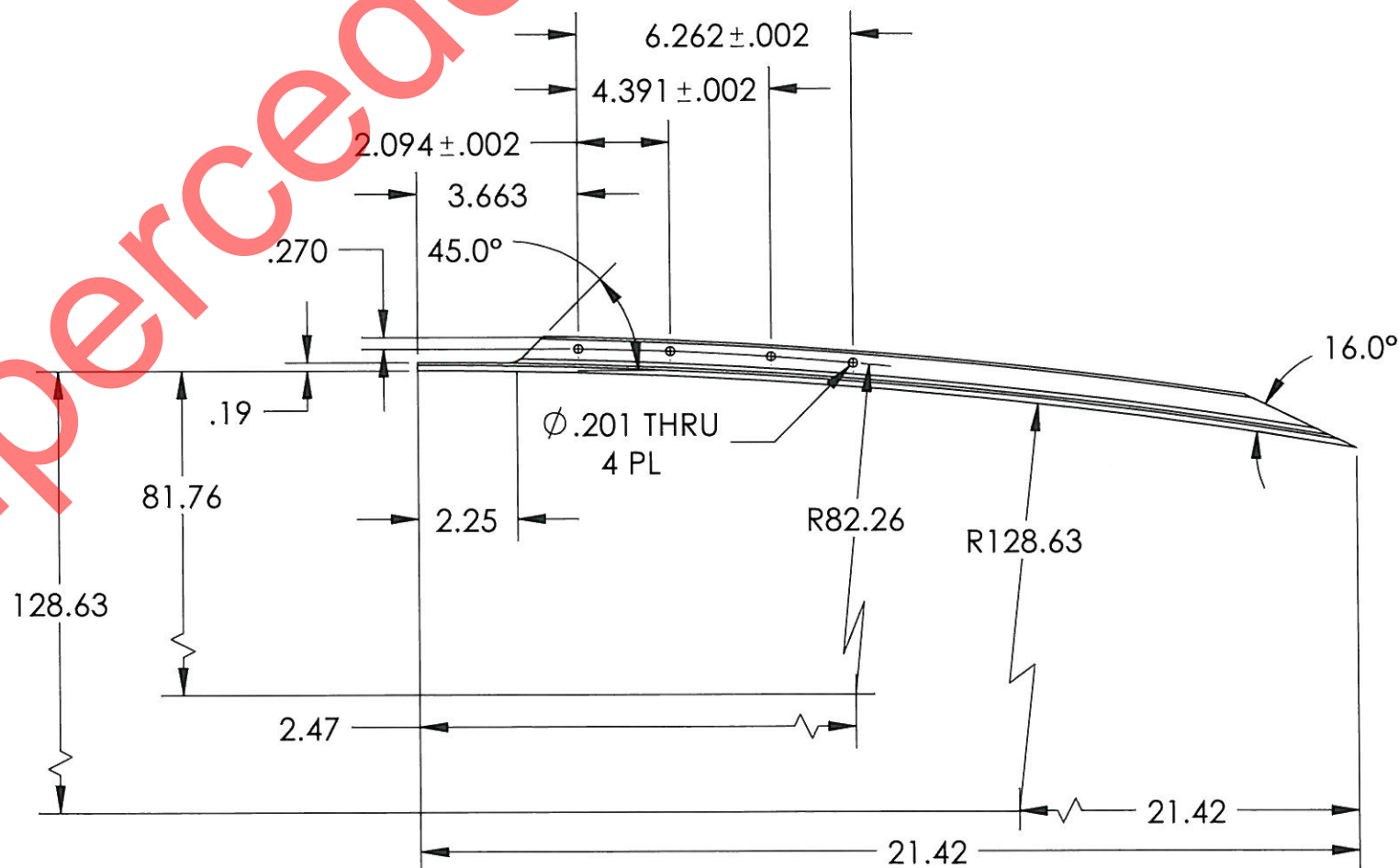
			3	647.2112	UPPER U CHANNEL			
			2	647.2111	UPPER RAIL			
			1	647.2110	LOWER RAIL			
			FIND #		PART #	DESCRIPTION	MAT'L	SPEC.
QTY			PARTS LIST					
NEXT ASSY (S) 647.1300			ORIGINAL DATE (MO-DA-YR) 08/05/09		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300			
			DRAWN BY J. GARDINER	CHECKER P. BRAVO				
			DRAWING APPROVAL P. BRAVO 08/05/09					
			CONTRACT No.					
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°					
			SIZE B	CAGE CODE 07M26	DWG. NO. 647.2100	REV A		
			SCALE NONE			SHEET 1 OF 3		

1 2 3 4 5 6 7 8

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647.2111



ORIGINAL DATE
(MO-DA-YR) 08/05/09
DRAWN BY J. GARDINER
CHECKER P. BRAVO
DRAWING APPROVAL
P. BRAVO
CONTRACT No.
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS ±.01
3 PLACE DECIMALS ±.005
ANGLES ±.5°

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

MOUNTING RAIL

SIZE B	CAGE CODE 07MZ6	DWG. NO. 647.2100	REV. A
SCALE: NONE			SHEET 2 OF 3

<h1>APICAL INDUSTRIES</h1> <p>2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300</p>			
<h2>MOUNTING RAIL</h2>			
SIZE	CAGE CODE	DWG. NO.	REV.
	07MZ6	647.2100	A
SCALE NONE			SHEET 3 OF 3